

**TITLE OF INVENTION**

**PARTIALLY ORIENTED POLY(TRIMETHYLENE TEREPHTHALATE)  
YARN**

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**ABSTRACT OF THE INVENTION**

A stable partially oriented poly(trimethylene terephthalate) yarn suitable for use in subsequent drawing and/or draw-texturing operations

10 characterized by an elongation to break of at least 110%, and a process for false-twist texturing a partially oriented poly(trimethylene terephthalate) yarn are disclosed.